# Studies of the $\gamma \rightarrow \alpha$ Transition in Syndiotactic Polystyrene

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SUMMARY: In this work we compare calorimetric and X-ray diffraction experiments realized on annealed sPS in helical  $\gamma$  forms resulting by different treatements: from clathrate  $\delta$  form and from interaction of amorphous sample with acetone. The experimental results show that the  $\gamma$  form obtained by acetone converts into the more ordered final  $\alpha''$  form modification; while the  $\gamma$  form, obtained by thermal treatments of  $\delta$  form, transforms into the poorly ordered final  $\alpha'$  form.

### Introduction

Syndiotactic polystyrene (sPS) shows a very complex polymorphism, dependent on the crystallization conditions. Thermal crystallization, both from the melt and from the glassy state, is characterized by chains in zig-zag planar conformation ( $\alpha$  and  $\beta$  forms) <sup>1)</sup>, whereas helical conformations are obtained by crystallization in the presence of solvents ( $\delta$  and  $\gamma$  forms). <sup>2)</sup> It has been shown that the sorption of suitable solvents can induce crystallization in amorphous sPS samples and also can transform the  $\alpha$  form toward clathrate structures, which include solvent molecules <sup>3)</sup>. At variance, other solvents, as acetone, can directly induce the crystallization of the  $\gamma$  form, without solvent molecules <sup>2)</sup>.

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## Experimental

Syndiotactic polystyrene (Mw= $6.6\times10^5$  determined by GPC) was kindly supplied by Istituto Guido Donegani of Montedison. Amorphous films were obtained by moulding the powders at  $300^{\circ}$ C in a film shape 0.1 mm thick and rapidly quenching in an ice-water bath at  $0^{\circ}$ C. The crystalline  $\delta$  form (Sample A) was obtained by immersing the amorphous film in dichloromethane for 24 hours, and then drying for 24 hours at room temperature under vacuum. The crystalline  $\gamma$  form (Sample B) was obtained with the same procedure in acetone. Sample A and sample B were annealed at  $160^{\circ}$ C for 1 hour, 24 and 48 hours, 7 and 16 days. Experimental investigations were realized using a Thermal analyzer Mettler TA-4000 for calorimetric data and a Phylips PW -1710 Power diffractometer for X-ray investigations.

### Results and discussion

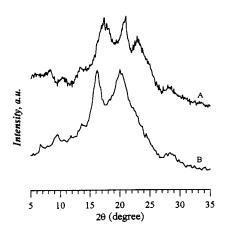


Fig. 1 X-ray diffraction patterns of samples A and B

In fig. 1 the X-ray diffraction patterns of the starting samples A and B are reported. Sample A shows the crystalline diffractogram of the  $\delta$  form <sup>4</sup>, with the peaks appearing at 8.3, 10.6, 13.1, 17.1, 21.1 and 23.7 degree of 20. The peaks appearing in the pattern of sample B at 9.2, 16.0, 19.9 and 28.3 degree of 20 are representative of  $\gamma$  form.

In fig. 2a the DSC curves of the clathrate  $\delta$  form (sample A) and the same annealed at  $160^{\circ}$ C for 1, 7 and 16 days are shown. In the curve of the original sample A many transitions are evident. The first, indicated as (a), occurring

at  $110^{\circ}$ C, is due to the transformation of the  $\delta$  into the  $\gamma$  form; it appears as an endotherm followed by an exotherm <sup>5)</sup>. A very small new endotherm appears at  $180^{\circ}$ C (b), soon followed by an exotherm at  $200^{\circ}$ C (c). These transitions allow the transformation of the  $\gamma$  structure into the  $\alpha$  structure, with the chains in zig-zag planar conformation. The main endotherm, occurring at  $270^{\circ}$ C (d) is due to the melting of the  $\alpha$  form of sPS. In the thermograms of sample A annealed at  $160^{\circ}$ C, we do not observe the first (a) transition. In fact, the transition from the  $\delta$  to the  $\gamma$  form has already occurred. At variance there is a progressive increase of the (b) endotherm

and a corresponding decrease of the (c) exotherm; a similar trend is observed for sample B, as indicated in fig. 2b.

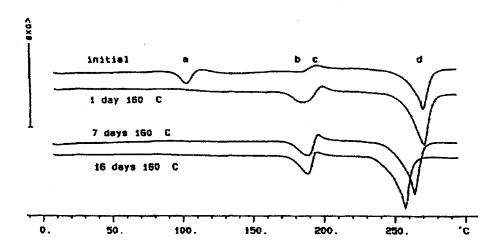


Fig. 2a DSC curves of sPS sample A

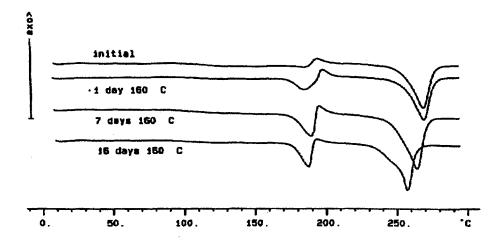


Fig. 2b DSC curves of sPS sample B

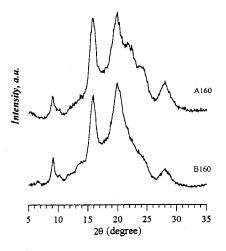


Fig. 3 X-ray diffraction patterns of samples A160 and B160

Fig. 3 shows the diffraction spectra for samples A and B annealed 16 days at 160 °C (indicated with A160 and B160 respectively). For sample A160 the observed reflections are those indicative of the  $\gamma$  form. As already reported, annealing treatments above 120 °C induced the transition from  $\delta$  to  $\gamma$  form. The X-ray diffractogram of sample B160 indicates that the structure obtained is a  $\gamma$  form characterized by sharper reflections and a higher degree of crystal perfection with respect to the previous.

In fig. 4 the enthalpy of the (b) endotherm is reported as a function of the annealing time, for sample A and sample B. We

observe that the enthalpy increases up to 7 days of annealing and then it remains constant. It is also worth noting that the values for the two samples are very similar.

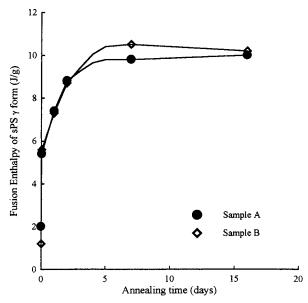


Fig. 4 Enthalpic values of (b) endotherm vs annealing time for samples A and B

In fig. 5 the cristallization enthalpy of (c) exotherm as a function of annealing time for samples A and B is reported. It is worth nothing that the deacrease of crystallization enthalpy is very rapid in the first hours and more gradual after 2 days, with a total decrease about 77% after 16

days.

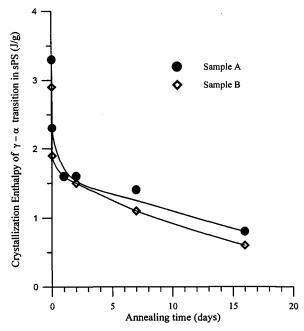


Fig. 5 Crystallization Enthalpy values of (c) exotherm vs annealing time for samples A and B

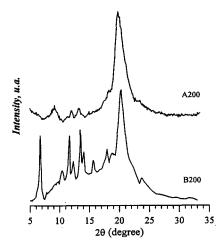


Fig. 6 X-ray diffraction patterns of samples A200 and B200

In fig.6 the x-ray diffraction patterns of samples A160 and B160 annealed 2 minutes at 200 °C (denoted with A200 and B200 respectively) are reported. This thermal treatment transforms the  $\gamma$  form into the crystalline  $\alpha$  form. The structure obtained for sample A200 is very different from that shown for sample B200. The pattern of sample A200 corresponds to that reported in literature <sup>6,7)</sup> for samples crystallized in the disordered  $\alpha$ ' form. The pattern of sample B200 corresponds to that of the limiting ordered

modification  $\alpha''$  (typical reflections at 6.7, 10.3, 11.7, 12.36, 13.6, 14.1, 15.6, 18.0,20.4 and 23.8 degree of  $2\theta$ ).

## **Conclusions**

The analyzed transition from the helical  $\gamma$  form to the planar zig-zag  $\alpha$  form occurs through an endotherm soon followed by an exotherm. Annealing the  $\gamma$  form we observe a contemporaneous increase of the enthalpy of the endotherm and a decrease of the enthalpy of the exotherm.

The results of X-ray diffraction experiments show that the structure of the final  $\alpha$  form is correlated to the structural organization of the  $\gamma$  form. In fact the  $\gamma$  form obtained by acetone converts into the most ordered  $\alpha''$  form modification; while the crystalline  $\gamma$  form, obtained by annealing treatments on  $\delta$  form, transforms to the poorly ordered  $\alpha'$  modification. Further investigations, in progress in our laboratories <sup>11)</sup>, with infrared spectroscopy (FTIR) on these different helical forms, show higher conformational order for sample A160.

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